



Section 1 - Identification of The Material and Supplier

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Chemical nature: Water based blend of hydrofluoric acid and other ingredients.
Trade Name: **Mag Magic**
Product Use: Heavy duty alloy and metal cleaner.
Creation Date: **November 2022**
This version issued: **November 2022** and is valid for 5 years from this date.

Section 2 - Hazards Identification

Statement of Hazardous Nature

This product is classified as: T, Toxic. C, Corrosive. Hazardous according to the criteria of SWA.
Dangerous according to the Australian Dangerous Goods (ADG) Code.

Risk Phrases: R34, R37, R23/24/25. Causes burns. Irritating to respiratory system. Toxic by inhalation, in contact with skin, and if swallowed.

Safety Phrases: S20, S23, S26, S28, S38, S46, S51, S1/2, S7/9, S36/37. When using, do not eat or drink. Do not breathe vapours or mists. In case of contact with eyes, rinse immediately with plenty of water and contact a doctor or Poisons Information Centre. After contact with skin, wash immediately with plenty of soap and water. In case of insufficient ventilation, wear suitable respiratory equipment. If swallowed, contact a doctor or Poisons Information Centre immediately and show this SDS or label. Use only in well ventilated areas. Keep locked up and out of reach of children. Keep container tightly closed and in a well ventilated place. Wear suitable protective clothing and gloves.

SUSMP Classification: S7

ADG Classification: Class 8: Corrosive Substances. Sub Risk: Class 6.1, Toxic Substances.

UN Number: 2922, CORROSIVE LIQUID, TOXIC, N.O.S.



GHS Signal word: DANGER

HAZARD STATEMENT:

- H290: May be corrosive to metals.
- H301: Toxic if swallowed.
- H311: Toxic in contact with skin.
- H314: Causes severe skin burns and eye damage.
- H331: Toxic if inhaled.
- H335: May cause respiratory irritation.
- H402: Harmful to aquatic life.

PREVENTION

- P234: Keep only in original container.
- P260: Do not breathe fumes, mists, vapours or spray.
- P261: Avoid breathing fumes, mists, vapours or spray.
- P262: Do not get in eyes, on skin, or on clothing.
- P264: Wash contacted areas thoroughly after handling.
- P270: Do not eat, drink or smoke when using this product.
- P271: Use only outdoors or in a well ventilated area.
- P273: Avoid release to the environment.
- P280: Wear protective gloves, protective clothing and eye or face protection.

RESPONSE

- P310: Immediately call a POISON CENTRE or doctor/physician.
- P321: Specific treatment with Calcium gluconate gel (see section 4 of this SDS).
- P330: Rinse mouth.
- P352: Wash with plenty of soap and water.
- P361: Remove all contaminated clothing immediately.

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P363: Wash contaminated clothing before reuse.
P301+P310: IF SWALLOWED: Immediately call a POISON CENTRE or doctor.
P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P302+P352: IF ON SKIN: Wash with plenty of soap and water.
P303+P361+P353: IF ON SKIN (or hair): Remove immediately all contaminated clothing. Rinse skin with water.
P304+P340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P370+P378: Not combustible. Use extinguishing media suited to burning materials. Water fog or fine spray is the preferred medium for large fires.

STORAGE

P405: Store locked up.
P403+P233: Store in a well-ventilated place. Keep container tightly closed.

DISPOSAL

P501: If they can not be recycled, dispose of contents to an approved waste disposal plant and containers to landfill (see Section 13 of this SDS).

Emergency Overview

Physical Description & Colour: Light fluoroYellow liquid.

Odour: Acid odour.

Major Health Hazards: toxic by inhalation, in contact with skin and if swallowed, causes burns, respiratory tract irritant. Note: in this context, Hydrofluoric acid includes ammonium bifluoride.

Hydrofluoric acid burns are a unique clinical entity. Dilute solutions deeply penetrate before dissociating, thus causing delayed injury and symptoms. Burns to the fingers and nail beds may leave the overlying nails intact.

Solutions of less than 7% may take several hours before onset of symptoms, resulting in delayed presentation, deeper penetration of the undissociated HF acid, and a more severe burn.

Pathophysiology: The 2 mechanisms that cause tissue damage are corrosive burn from the free hydrogen ions and chemical burn from tissue penetration of the fluoride ions.

Fluoride ions penetrate and form insoluble salts with calcium and magnesium. Soluble salts also are formed with other cations but dissociate rapidly. Consequently, fluoride ions release, and further tissue destruction occurs.

Mortality/Morbidity: Local effects include tissue destruction and necrosis. Burns may involve underlying bone. Systemic fluoride ion poisoning from severe burns is associated with hypocalcemia, hyperkalemia, hypomagnesemia, and sudden death.

Deaths have been reported from concentrated acid burns to as little as 2.5% BSA. SWA has a publication available, and it can be found at <http://>

http://www.safeworkaustralia.gov.au/sites/SWA/about/Publications/Documents/155/HydrogenFluoride_1989pdf.pdf

Potential Health Effects

Inhalation:

Short Term Exposure: Inhalation of hydrogen fluoride causes an intolerable prickling, burning sensation in the nose and throat, with cough and pain beneath the sternum. Nausea, vomiting, diarrhoea and ulceration of the gums may also occur. In low concentrations, irritation of the nasal passages, dryness, bleeding from the nose and sinus disorders may result, while continued exposure can lead to ulceration and perforation of the nasal septum. Exposure to high concentrations can cause laryngitis, bronchitis and pulmonary oedema (fluid on the lungs) which may not become apparent until 12-24 hours after the exposure.

Long Term Exposure: No data for health effects associated with long term inhalation.

Skin Contact:

Short Term Exposure: Concentrated hydrofluoric acid solutions cause immediate pain and produce surface burns similar to those produced by other common acids (e.g., erythema, blistering & necrosis). Pain typically is described as deep, burning, or throbbing and often is disproportionate to apparent skin involvement.

Solutions of less than 7% may take several hours before onset of symptoms, resulting in delayed presentation, deeper penetration of the undissociated HF acid, and a more severe burn.

Long Term Exposure: No data for health effects associated with long term skin exposure.

Eye Contact:

Short Term Exposure: Exposure to hydrogen fluoride causes a burning sensation, redness and secretion.

Splashes of dilute acid rapidly produce conjunctivitis, keratitis and more serious destructive effects.

Long Term Exposure: No data for health effects associated with long term eye exposure.

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Ingestion:

Short Term Exposure: Mild poisoning causes nausea, vomiting, diarrhoea and abdominal pain. Blood may be vomited. Severe poisoning causes shock, blurred vision, muscle spasm, shallow breathing and convulsions. Kidney failure may occur later.

Long Term Exposure: Intake of more than 6 mg of fluorine per day may result in fluorosis, bone and joint damage. Hypocalcemia and hypomagnesemia can occur from absorption of fluoride ion into blood stream.

Carcinogen Status:

SWA: No significant ingredient is classified as carcinogenic by SWA.

NTP: No significant ingredient is classified as carcinogenic by NTP.

IARC: No significant ingredient is classified as carcinogenic by IARC.

Section 3 - Composition/Information on Ingredients

Ingredients	CAS No	Conc, %	TWA (mg/ n ³)	STEL (mg/m ³)
Hydrofluoric acid	7664-39-3	4.8	2.6	Peak
Phosphoric acid	7664-38-2	8.5	1	3
Other non hazardous ingredients	various	to 100	not set	not set

This is a commercial product whose exact ratio of components may vary slightly. Minor quantities of other non hazardous ingredients are also possible.

The SWA TWA exposure value is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5 day working week. The STEL (Short Term Exposure Limit) is an exposure value that may be equalled (but should not be exceeded) for no longer than 15 minutes and should not be repeated more than 4 times per day. There should be at least 60 minutes between successive exposures at the STEL. The term "peak" is used when the TWA limit, because of the rapid action of the substance, should never be exceeded, even briefly.

Section 4 - First Aid Measures

General Information:

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this SDS with you when you call.

Before using this product, obtain a supply of calcium gluconate gel and leave it in an unlocked medicine cabinet near where this product will be used.

Immediately remove contaminated clothing and continually flush exposed areas of skin with large volumes of water. Rinsing may be limited to 5 minutes if 0.13% benzalkonium chloride solution or 2.5% calcium gluconate gel is available, with the soaks or gel applied as soon as the rinsing is stopped. If not available, rinsing must continue until medical treatment is rendered.

Immediately after thorough washing, use one of the measures below.

Begin soaking the affected areas in iced 0.13% benzalkonium chloride solution. Use ice cubes, not shaved ice, in order to prevent frostbite. If immersion is not practical, towels should be soaked with iced 0.13% benzalkonium chloride solution and used as compresses for the burned area. Compresses should be changed every 2 to 3 minutes. Soaks or compresses should be continued until pain is relieved or until more definitive medical treatment is provided. Relief of the pain is an indication of the success of treatment; therefore, local anaesthetics should be avoided. It is recommended the applier wear chemical protective gloves (e.g. butyl rubber gloves).

Gently massage a liberal quantity of calcium gluconate gel if available or prepare at site by adding 10 mL of 10% calcium gluconate injectable solution to 30 mL of KY jelly or other water soluble gel. Do not use calcium chloride as it causes skin necrosis). Apply gel every 15 minutes and massage continuously until pain subsides and/or redness disappears or until medical attention becomes available. It is recommended the applier wear chemical protective gloves, (e.g. butyl rubber gloves).

Medical attention must be provided immediately.

Exposure to low concentrations may be followed by a delayed onset of symptoms; seek immediate medical attention for all exposures to any concentration of hydrofluoric acid.

Inhalation: Rescuers should wear respiratory protection.

Immediately transfer the patient to an uncontaminated location. If breathing has stopped, ensure airway is clear and apply artificial respiration as quickly as possible. Oxygen should be given under the supervision of a trained person. Four effervescent calcium gluconate tablets (600 mg) should be given by mouth every two hours until the patient is admitted to hospital.

Obtain medical advice or transport the patient to hospital, explaining that the patient has been exposed to hydrofluoric acid which may cause delayed reaction. During resuscitation, examine the patient's skin for burns and treat as shown above.

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The patient is to be kept quiet, preferably lying down, warm and comfortable. Under no circumstances should a patient be permitted to return home or back to work until examined and discharged by a doctor because of the possibility of delayed symptoms.

Skin Contact: Remove contaminated clothing using PVC gloves and drench the area with water for a sufficient period of time, usually one to two minutes, to remove all hydrofluoric acid.

Apply calcium gluconate gel (2.5-3 per cent-available in 25 g tubes) to and around the contaminated area and massage it in with clean, preferably gloved, fingers. White specks appearing around the contaminated area indicate that the desired reaction has taken place. (If cloudiness or separation occurs, then the gel must be replaced.) Continue massage with repeated application for 15 minutes after the pain has subsided or until medical treatment is available.

For large or severe burns, four effervescent calcium gluconate tablets (600 mg) should be given by mouth every two hours until the patient is admitted to hospital.

Eye Contact: When hydrogen fluoride gets into the eyes: irrigate the eyes immediately and copiously with water for at least 15 minutes; continue irrigation with isotonic saline or water until the severe pain of the burn is relieved; and obtain medical attention, preferably from an eye specialist.

Ingestion: Rinse mouth thoroughly with cold water. **Do Not induce vomiting.** Give plenty of water containing six tablets of effervescent calcium gluconate. If not available, use milk. **Seek medical attention immediately.** If vomiting occurs naturally, have victim lean forward to reduce risk of aspiration.

Section 5 - Fire Fighting Measures

Fire and Explosion Hazards: There is little risk of an explosion from this product if commercial quantities are involved in a fire.

Only small quantities of decomposition products are expected from this product at temperatures normally achieved in a fire. This will only occur after heating to dryness.

Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

Extinguishing Media: Not combustible. Use extinguishing media suited to burning materials. Water fog or fine spray is the preferred medium for large fires. Try to contain spills, minimise spillage entering drains or water courses.

Fire Fighting: If a significant quantity of this product is involved in a fire, call the fire brigade. There is little danger of a violent reaction or explosion if significant quantities of this product are involved in a fire. Recommended personal protective equipment is liquid-tight chemical protective clothing and breathing apparatus.

Flash point: Does not burn.

Upper Flammability Limit: Does not burn.

Lower Flammability Limit: Does not burn.

Autoignition temperature: Not applicable - does not burn.

Flammability Class: Does not burn.

Section 6 - Accidental Release Measures

Accidental release: In the event of a major spill, prevent spillage from entering drains or water courses. Evacuate the spill area and deny entry to unnecessary and unprotected personnel. Immediately call the Fire Brigade. Wear full protective chemically resistant clothing including eye/face protection, gauntlets and self contained breathing apparatus. See below under Personal Protection regarding Australian Standards relating to personal protective equipment. Suitable materials for protective clothing include butyl rubber, Teflon, Saranex. Eye/face protective equipment should include a full face shield. If there is a significant chance that vapours or mists are likely to build up in the cleanup area, we recommend that you use a respirator. It should be fitted with a suitable cartridge.

Stop leak if safe to do so, and contain spill. Absorb onto sand, vermiculite or other suitable absorbent material. If spill is too large or if absorbent material is not available, try to create a dike to stop material spreading or going into drains or waterways. Because of the toxicity of this product, special personal care should be taken in any cleanup operation. Because of the corrosiveness of this product, special personal care should be taken in any cleanup operation. Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage, and dispose of promptly. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a significant quantity of material enters drains, advise emergency services. Contaminated area may be neutralised by washing with weak or dilute alkali. Baking soda, washing soda and limestone are suitable. This material may be suitable for approved landfill. Ensure legality of disposal by consulting regulations prior to disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of nature of contamination when sending contaminated clothing to laundry.

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Section 7 - Handling and Storage

Handling: Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this SDS for details of personal protective measures, and make sure that those measures are followed. The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

Storage: This product is a Scheduled Poison. Observe all relevant regulations regarding sale, transport and storage of this schedule of poison. Store in a cool, well ventilated area. Check containers periodically for corrosion and leaks. Containers should be kept closed in order to minimise contamination. Make sure that the product does not come into contact with substances listed under "Incompatibilities" in Section 10. If you keep more than 2500kg or L of Dangerous Goods of Packaging Group II, you may be required to license the premises or notify your Dangerous Goods authority. If you have any doubts, we suggest you contact your Dangerous Goods authority in order to clarify your obligations. Check packaging - there may be further storage instructions on the label.

Section 8 - Exposure Controls and Personal Protection

The following Australian Standards will provide general advice regarding safety clothing and equipment:

Respiratory equipment: **AS/NZS 1715**, Protective Gloves: **AS 2161**, Occupational Protective Clothing: AS/NZS 4501 set 2008, Industrial Eye Protection: **AS1336** and **AS/NZS 1337**, Occupational Protective Footwear: **AS/NZS2210**.

SWA Exposure Limits	TWA (mg/m³) STEL	(mg/m³) Peak
Hydrofluoric acid	2.6	Peak
Phosphoric acid	1	3

Ventilation: This product should only be used where there is local exhaust ventilation.

Eye Protection: Your eyes must be completely protected from this product by splash resistant goggles with face shield. All surrounding skin areas must be covered. Emergency eye wash facilities must also be available in an area close to where this product is being used.

Skin Protection: Because of the dangerous nature of this product, make sure that all skin areas are completely covered by impermeable gloves, overalls, hair covering, apron and face shield. See below for suitable material types.

Protective Material Types: We suggest that protective clothing be made from the following materials: butyl rubber, Teflon, Saranex, neoprene.

Respirator: If there is a significant chance that vapours or mists are likely to build up in the area where this product is being used, we recommend that you use a respirator. It should be fitted with a suitable cartridge such as 3M Hydrogen Fluoride Dust/Mist Filter 2076HF or equivalent.

Safety deluge showers should, if practical, be provided near to where this product is being handled commercially.

Section 9 - Physical and Chemical Properties:

Physical Description & colour:	Light FluroYello liquid.
Odour:	Acid odour.
Boiling Point:	Approximately 98-105°C at 100kPa.
Freezing/Melting Point:	Below 0°C.
Volatiles:	Water component.
Vapour Pressure:	2.37 kPa at 20°C (water vapour pressure).
Vapour Density:	As for water.
Specific Gravity:	1.25
Water Solubility:	Completely soluble in water.
pH:	Below 3
Volatility:	No data.
Odour Threshold:	No data.
Evaporation Rate:	As for water.
Coeff Oil/water Distribution:	No data
Autoignition temp:	Not applicable - does not burn.

Section 10 - Stability and Reactivity

Reactivity: Most strong acids react with inorganic and organic bases such as amines to form salts. They also react with many metals liberating hydrogen gas. These reactions are often rapid and sometimes liberate much heat. They can also decompose many organic materials such as esters, in a reaction called hydrolysis.

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Conditions to Avoid: This product should be kept in a cool place, preferably below 30°C. Keep containers tightly closed. Containers should be kept dry. Keep containers and surrounding areas well ventilated. Keep isolated from combustible materials. Handle and open containers carefully.

Incompatibilities: bases, amines, zinc, tin, aluminium and their alloys, ceramics, glass.

Fire Decomposition: Only small quantities of decomposition products are expected from this product at temperatures normally achieved in a fire. This will only occur after heating to dryness. Combustion forms carbon dioxide, and if incomplete, carbon monoxide and possibly smoke. Water is also formed. May form oxides of phosphorus and other phosphorus compounds. May form hydrogen fluoride gas and other compounds of fluorine. Carbon monoxide poisoning produces headache, weakness, nausea, dizziness, confusion, dimness of vision, disturbance of judgment, and unconsciousness followed by coma and death.

Polymerisation: This product will not undergo polymerisation reactions.

Section 11 - Toxicological Information

Local Effects:

Target Organs: This product may attack bones.

Classification of Hazardous Ingredients

Ingredient Risk	Phrases
Hydrofluoric Acid	$\geq 1\% \text{Conc} < 7\%$: T; R23/24/25; R34

Section 12 - Ecological Information

This product is unlikely to adversely effect the environment. Salts, acids and bases are typically diluted and neutralised when released to the environment in small quantities. However, until diluted or neutralised it will kill all aquatic organisms it contacts due to low pH and fluoride toxicity.

Section 13 - Disposal Considerations

Disposal: This product may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to separate the contamination in some way. Only if neither of these options is suitable, we suggest that you contact a specialist disposal company to arrange disposal, but we recommend that it be neutralised in a controlled manner before disposal.

Section 14 - Transport Information

ADG Code: 2922, CORROSIVE LIQUID, TOXIC, N.O.S.

Hazchem Code: 2X

Special Provisions: 274

Limited quantities: ADG 7 specifies a Limited Quantity value of 1 L for this class of product.

Dangerous Goods Class: Class 8: Corrosive Substances.

Sub Risk: Class 6.1, Toxic Substances.

Packaging Group: II

Packaging Method: P001, IBC02

Class 8 Corrosive Substances shall not be loaded in the same vehicle or packed in the same freight container with Classes 1 (Explosives), 4.3 (Dangerous When Wet Substances), 5.1 (Oxidising Agents), 5.2 (Organic Peroxides), 6 (Toxic Substances where the Toxic Substances are cyanides and the Corrosives are acids), 7 (Radioactive Substances), Foodstuffs and foodstuff empties. They may however be loaded in the same vehicle or packed in the same freight container with Classes 2.1 (Flammable Gases), 2.2 (Non-Flammable, Non-Toxic Gases), 2.3 (Poisonous Gases), 3 (Flammable liquids), 4.1 (Flammable Solids), 4.2 (Spontaneously Combustible Substances), 6 (Toxic Substances except where the Toxic Substances are cyanides and the Corrosives are acids) and 9 (Miscellaneous Dangerous Goods).

Section 15 - Regulatory Information

AICS: All of the significant ingredients in this formulation are compliant with NICNAS regulations.

The following ingredients: Hydrofluoric acid, Phosphoric acid, are mentioned in the SUSMP.

Section 16 - Other Information

This SDS contains only safety-related information. For other data see product literature.

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Acronyms:

ADG Code	Australian Code for the Transport of Dangerous Goods by Road and Rail (7 th edition)
AICS	Australian Inventory of Chemical Substances
SWA	Safe Work Australia, formerly ASCC and NOHSC
CAS number	Chemical Abstracts Service Registry Number
Hazchem Code	Emergency action code of numbers and letters that provide information to emergency services especially firefighters
IARC	International Agency for Research on Cancer
NOS	Not otherwise specified
NTP	National Toxicology Program (USA)
R-Phrase R	isk Phrase
SUSMP	Standard for the Uniform Scheduling of Medicines & Poisons
UN Number United	Nations Number

THIS SDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS SDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS. OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

Please read all labels carefully before using product.

This SDS is prepared in accord with the SWA document "Preparation of Safety Data Sheets for Hazardous Chemicals - Code of Practice" (December 2011)

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